

Declaration of performance (DoP) : Gue.03.01

<p>Stainless steel for construction purposes EU-regulation: 305/2011</p>
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Gueugnon site / 1.4003 / Hot-Rolled / Cold-rolled

1.
Product-type: 1.4003
2.
Construction product: Hot-rolled / Cold-rolled stainless steel coils, plates, sheets according to EN 10088-4:2009
3.
Intended use: products for internal and external use for construction purposes, building constructions or civil engineering
4.
Manufacturer:

Aperam Gueugnon
BP1
4 Place des Forges
71130 GUEUGNON
FRANCE

Tel: +33 (0)3 85 85 76 00
E-mail: gerard.ramoissenet@aperam.com
Website : <http://www.aperam.com/europe/news-publications/documentation/certifications/approvals>
5.
Authorised representative: Not applicable
6.
System of assessment and verification of constancy of performance: System 2+
7.
Case of the declaration of performance concerning a construction product by a harmonized standard:
TÜV SÜD Industrie Service GmbH, Nr. 0036, has performed the initial inspection of the factory and factory production control and monitoring, review and approval of the factory production control according to system 2+ and issued a conformity certificate of production control:
Aperam Gueugnon: "0036 - CPR - M - 042 - 2011"
8.
Case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:
Not applicable

9.

Declared performance:

Essential characteristics	Performance for 1.4003			Harmonised technical specification	
	Finish	Nominal thickness(mm)			
Tolerances on dimensions and shape	hot rolled		EN 10051/EN ISO 9444-2	EN 10088-4	
	cold rolled		EN ISO 9445-2	EN 10088-4	
Yield strength (Rp 0,2%)	hot rolled cold rolled	1,5 ≤ th ≤ 8	320 MPa	280 MPa	EN 10088-4
		0,8 ≤ th ≤ 4	320 MPa	280 MPa	EN 10088-4
Tensile strength	hot rolled cold rolled	1,5 ≤ th ≤ 8	450 MPa	650MPa	EN 10088-4
		0,8 ≤ th ≤ 4	450 MPa	650MPa	EN 10088-4
Elongation	hot rolled cold rolled	1,5 ≤ th ≤ 8	20%	20%	EN 10088-4
		0,8 ≤ th ≤ 4	20%	20%	EN 10088-4
Impact Strenght	hot rolled and cold rolled		NPD		EN 10088-4

Essential characteristics	Performance for 1.4003		Harmonised technical specification
Weldability	hot rolled and cold rolled	chemical composition	EN 10088-4
Durability	hot rolled and cold rolled	chemical composition	EN 10088-4
Formability at room temperature	hot rolled and cold rolled	see elongation	EN 10088-4
	Values (% mass) for 1.4003		
Chemical composition	hot rolled and cold rolled	C: ≤ 0,030 Si: ≤ 1,00 Mn: ≤ 1,50 P: ≤ 0,040 S: ≤ 0,015 N: ≤ 0,030 Cr: 10,5 - 12,5 Ni: 0,30 - 1,00	EN 10088-4 EN 10088-4 EN 10088-4 EN 10088-4 EN 10088-4 EN 10088-4 EN 10088-4
Regulated substance	hot rolled and cold rolled	NPD	EN 10088-4

10.

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by
 Philippe Quere - Head SMI
 Gueugnon, 2014/02/07

P.QUERE

